XPOWER for Tool Grinding Machine

SAN-EI SEIKO CO.,LTD.

Instruction Manual

●To maximize X power performance and prevent accidents and ensure safety use, please read the instruction manual and the manuals for the grinding machine and grinding wheel before use, and use it correctly. If handled incorrectly, there is a risk of accidents or injuries.

※Installation	Install the X Power securely.
※Truing / Dressing	Perform dressing and truing as same as soft steel grinding method. We recommend using a notch of 5um or less. Conditions such as rotation speed and cut amount vary depending on the grinding wheel particle size and hardness, so please consult us first. Once the X Power grinding surface is uniform (no vibration), dressing and truing is completed.
※Usage Limit	Stop immediately when X is only 1mm left.

Please feel free to contact us if you have any questions.

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