XPOWER for Inner Grinding

Instruction Manual

SAN-EI SEIKO CO.,LTD.

●To maximize X power performance and prevent accidents and ensure safety use, please read the instruction manual and the manuals for the grinding machine and grinding wheel before use, and use it correctly. If handled incorrectly, there is a risk of accidents or injuries.

※Installation	Be sure the X Power marking faces at the entry of grinding stone. Chuck securely.
※Truing / Dressing	Perform dressing and truing as same as soft steel grinding method. We recommend using a notch of 5um or less. Conditions such as rotation speed and cut amount vary depending on the grinding wheel particle size and hardness, so please consult us first. Once the X Power grinding surface is uniform (no vibration), dressing and truing is completed.
※Usage Limit	Stop immediately when the Inner diameter reaches as followed. 【Inner Diameter Limit: SX-C1：20mm SX-C2：36mm SX-C3：54mm】

Please feel free to contact us if you have any questions.

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