XPOWER for Surface Grinding
Instruction Manual

SAN-EI SEIKO CO.,LTD.

●To maximize X power performance and prevent accidents and ensure safety use, please read the instruction manual and the manuals for the grinding machine and grinding wheel before use, and use it correctly. If handled incorrectly, there is a risk of accidents or injuries.

※Installation	Please install the engraving (X Power) facing forward.
※Truing / Dressing	Perform dressing and truing as same as soft steel grinding method. Conditions such as rotation speed and cut amount vary depending on the grinding wheel particle size and hardness, so please consult us first. Once the X Power grinding surface is uniform without any ripple, dressing and truing is completed.
※Usage Limit	Stop immediately when a gold line appears on the grinding surface.

Please feel free to contact us if you have any questions.

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